

Remove the wooden spacers (1). Clean the aluminium frame. Apply a primer (e.g. cementite/undercoat). Proceed with the final painting. Install the sealing strip (2) on the frame. Secure the lock strike plate (3) to the frame. Install the hinges (4) on the door. Screw the door to the frame using shims (~5mm). Before moving the door, make sure there is no interference between the glass and the frame; if necessary, make adjustments by means of the hinges (4) and the jig (3). Fit the covers (5).



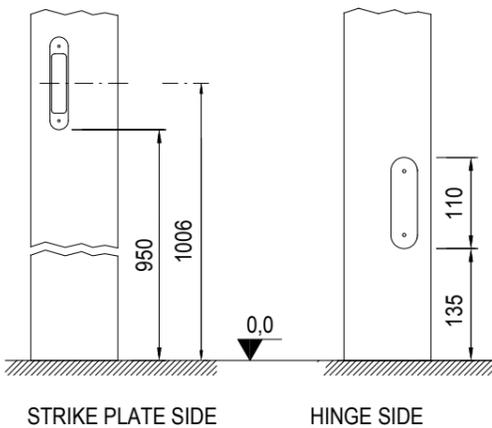
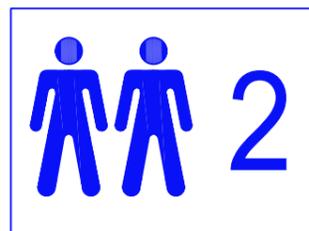
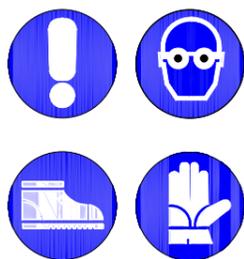
IMPORTANT

The door can only be fitted properly if the frame has been fitted correctly, in particular, alignment, vertical positioning and levelling, and confirmation of the dimensions indicated below.

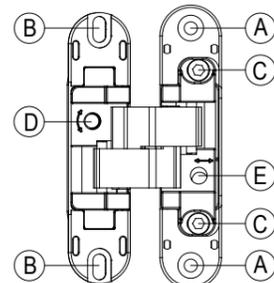
The handling, storage and fitting of the door must be done carefully and taking all necessary precautions so as to avoid damaging the glazing. Never rest the glass parts on their edges as this could cause breakage.

Make sure there is no interference between glass parts and frame before moving the door on the frame. The door protection plug must always be installed.

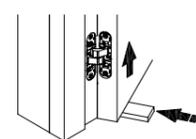
Make sure the paint on the frame is not too thick and avoid any build-up of paint as this could affect correct operation.



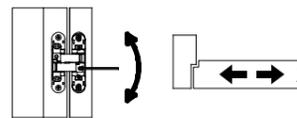
HINGE ADJUSTMENT



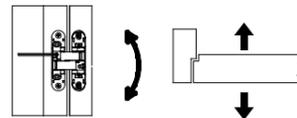
- A Screw hole for securing the hinge to the frame.
- B Slotted holes for door vertical adjustment and fastening.



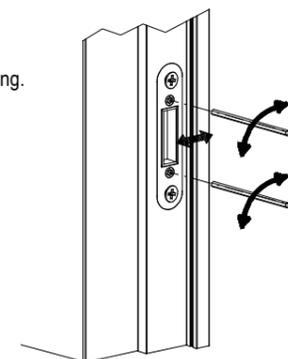
- C Depth adjustment retention screw.
- D Self-locking screw for side adjustment.



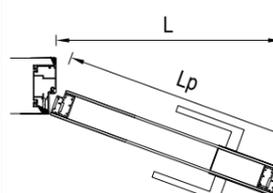
- E Eccentric for depth adjustment.



STRIKE PLATE ADJUSTMENT



PULL LEFT

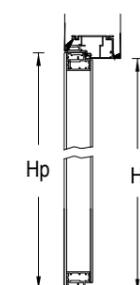


MEASUREMENTS AND DIRECTIONS

OPENING L x H	DOOR Lp= L+20 x Hp= H+5	NOTES
600 x 1800+2200	620 x 1805+2205	3 HINGES
700 x 1800+2200	720 x 1805+2205	
750 x 1800+2200	770 x 1805+2205	
800 x 1800+2200	820 x 1805+2205	
900 x 1800+2200	920 x 1805+2205	4 HINGES
1000 x 1800+2200	1020 x 1805+2205	
600 x 2210+2700	620 x 2215+2705	
700 x 2210+2700	720 x 2215+2705	
750 x 2210+2700	770 x 2215+2705	
800 x 2210+2700	820 x 2215+2705	
900 x 2210+2700	920 x 2215+2705	
1000 x 2210+2700	1020 x 2215+2705	

KEY
L OPENING WIDTH
H OPENING HEIGHT
Lp DOOR WIDTH
Hp DOOR HEIGHT

SECTION

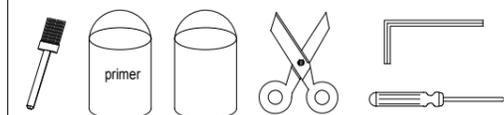


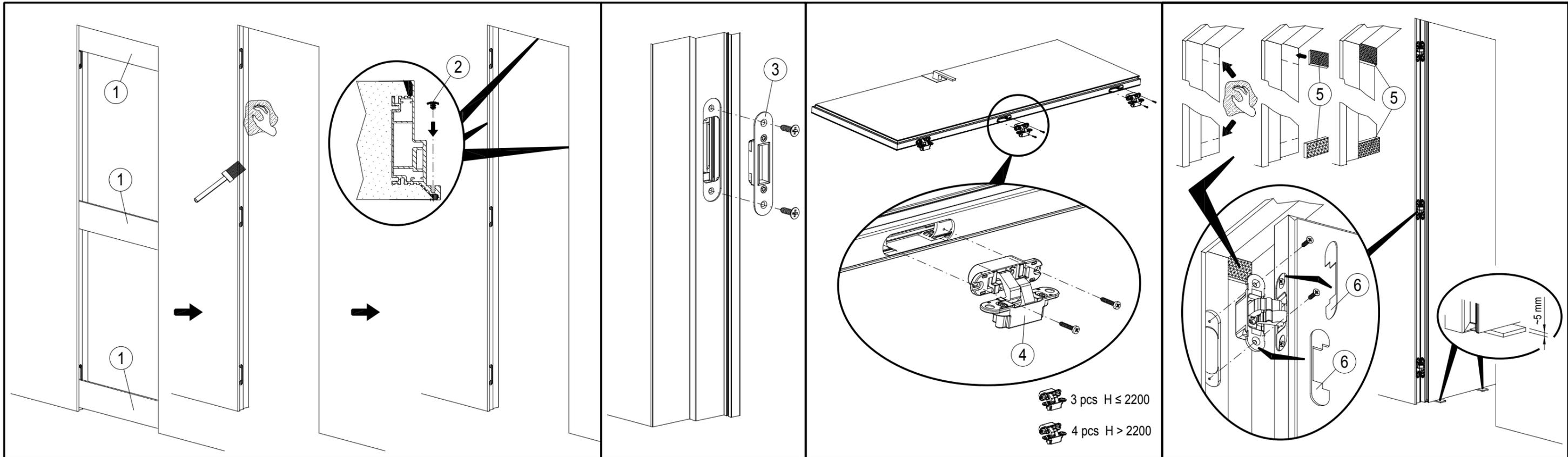
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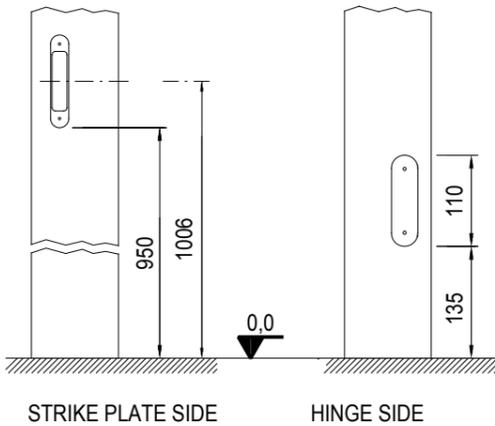
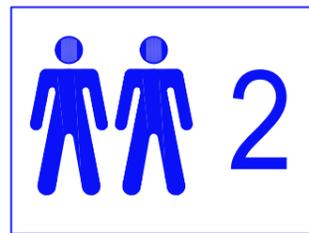
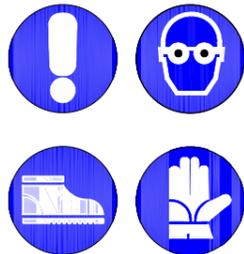
IMPORTANT

The door can only be fitted properly if the frame has been fitted correctly, in particular, alignment, vertical positioning and levelling, and confirmation of the dimensions indicated below.

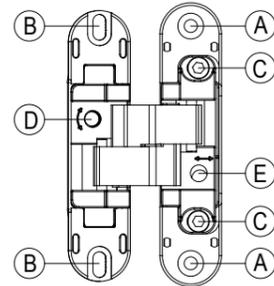
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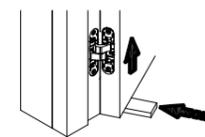
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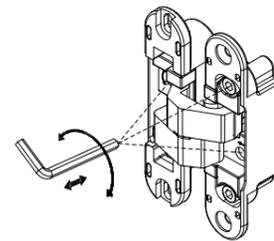
HINGE ADJUSTMENT



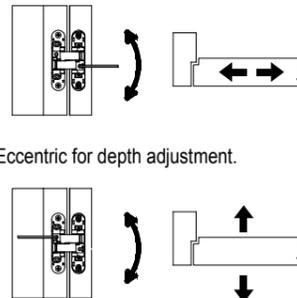
- A Screw hole for securing the hinge to the frame.
- B Slotted holes for door vertical adjustment and fastening.



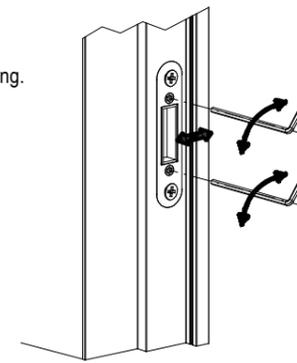
- C Depth adjustment retention screw.
- D Self-locking screw for side adjustment.



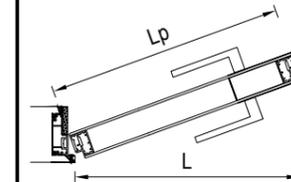
- E Eccentric for depth adjustment.



STRIKE PLATE ADJUSTMENT



PUSH LEFT



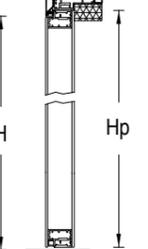
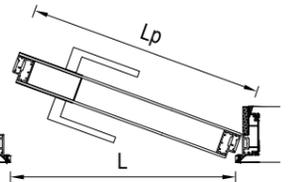
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750 x 2210+2700	770 x 2215+2705	
800 x 2210+2700	820 x 2215+2705	
900 x 2210+2700	920 x 2215+2705	
1000 x 2210+2700	1020 x 2215+2705	

KEY
L OPENING WIDTH
H OPENING HEIGHT
Lp DOOR WIDTH
Hp DOOR HEIGHT

SECTION

PUSH RIGHT

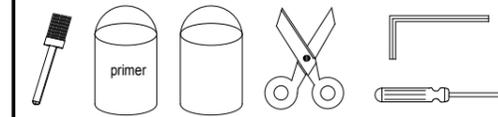


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